# ORIGINAL CONTRIBUTION

# Dielectric analysis of TiO<sub>2</sub>-based electrorheological suspensions

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Abstract Dielectric behaviors of titanium dioxide (TiO<sub>2</sub>)based electrorheological (ER) suspensions with different particle concentrations and TiO<sub>2</sub> polymorphs were investigated in the frequency range of 40 Hz to 110 MHz. Two relaxations in kilohertz and megahertz frequency range were attributed to interface polarization between TiO<sub>2</sub> and silicone oil and ion pair polarization between dissociated counterions and fixed charges on TiO<sub>2</sub> surfaces, respectively. Dipolar coefficient D, which is related to the construction or structure of the colloid, changes after critical volume fraction  $\phi_c \approx 0.05$ , indicating that chain-like or network structures are formed by particles. Based on percolation model, the values of critical exponent suggest that particles may form two-dimensional percolation network. Furthermore, the effective dielectric mismatch parameter,  $\beta_{eff}$ , was calculated based on the obtained phase parameters. We found that rutile should have better ER activity than anatase. The main reason for weak ER activity of pure TiO<sub>2</sub> ER suspensions may due to poor conductivity properties of TiO2 crystals.

Keywords  $TiO_2$  electrorheological suspensions  $\cdot$ Dielectric relaxation  $\cdot$  Percolation  $\cdot$  Effective dielectric mismatch parameters  $\cdot$  Polarization theory

# Introduction

Electrorheological (ER) fluid, which is made of polarizable particles in an insulating liquid, is a kind of special, smart

J. Wang · K. Zhao (⊠) · L. Zhang College of Chemistry, Beijing Normal University, Beijing 100875, China e-mail: zhaoks@bnu.edu.cn suspension. Under a dc field, particles in ER fluid will be polarized to form a chain-like structure; therefore, the fluid will represent a tremendous increase in their viscosity and a phase transition from liquid-like state to solid-like state within milliseconds. The smart properties of ER fluid have contributed to making it an attractive topic in recent years (Winslow 1949; Hao 2001).

ER effect is due to the formation of chain-like structure by particles (Winslow 1949). Several hypotheses have been developed to explain the formation mechanism of chain-like structure, for example, electric double layer model (Klass and Martinek 1967), water/surfactant bridges mechanism (Stangroom 1983), dielectric loss model (Hao et al. 2001), and polarization model (Parthasarathy and Klingenberg 1996). Each of these models, however, has its limitations, and the polarization model has been used widely in many researches because it is one of the most acceptable models to describe the mechanism. According to the polarization model, ER effect is contorted by dielectric mismatch defined by the relationship (Parthasarathy and Klingenberg 1996)  $\beta = (\varepsilon_p - \varepsilon_a) / (\varepsilon_p + \varepsilon_a)$  (where  $\varepsilon_{\rm p}$  and  $\varepsilon_{\rm a}$  are the permittivity of particles and continuous medium in the fluid, respectively). The higher the dielectric mismatch, the stronger the ER effect is. Therefore, the dielectric properties of suspensions should dominate the ER effect. Many research studies have concentrated on how the particles' dielectric properties influence the ER effect. It is well known that Maxwell-Wagner polarization plays an important role to induce forces between particles and is the essential reason of the ER effect (Hao et al. 2001; Parthasarathy and Klingenberg 1996). Ikazaki et al. (1998) reported that the characteristic frequency of a good ER fluid should be between 100 and  $10^5$  Hz. Hao (2002) developed a theoretical approach to prove that a large dielectric loss is experimentally necessary for the ER response. All the works above showed the inherent and natural connection between the dielectric properties of suspension and its ER effect. Actually, although the ER effect of a fluid is studied mainly using the rheological measurements, its estimate is usually proved by dielectric spectroscopy method (Cheng et al. 2008, 2009; Liu et al. 2010; Yin and Zhao 2006; Wang et al. 2007). Besides, some valuable information such as dielectric parameters and phase parameters can also be obtained by analyzing dielectric spectroscopy (Zhao et al. 2002). These parameters especially the phase parameters of the suspension directly decide the values of dielectric increment (Hanai et al. 1977) and dielectric mismatch parameters (Parthasarathy and Klingenberg 1996), which are important to ER effect.

Titanium dioxide (TiO<sub>2</sub>) is widely investigated as dispersion materials in ER fluid due to its high permittivity. Rheological studies have found that the ER activity of pure  $TiO_2$  suspension is weak (Yin and Zhao 2006; Wang et al. 2007). Hence, many modified ways, such as doping metals or ions (Yin and Zhao 2004, 2006), doping conducting polymers (Cheng et al. 2009), and enhancing the interface or surface properties of particles (Liu et al. 2010; Wang et al. 2007), have been employed to improve the ER activity of TiO<sub>2</sub>. As discussed above, the reason of weak ER effect for pure TiO<sub>2</sub>-based ER suspensions must be related to the dielectric properties of TiO<sub>2</sub> (Yin and Zhao 2002). Therefore, in order to provide some positive information to its electrorheological properties, it is necessary to study TiO<sub>2</sub>based ER suspensions by dielectric analysis. However, to the authors' knowledge, the works on dielectric analysis of TiO<sub>2</sub> suspensions are rare.

In this work, dielectric behaviors of TiO<sub>2</sub>-based ER suspensions with different concentration of particles and different TiO<sub>2</sub> polymorphs were investigated in the frequency range of 40 Hz to 110 MHz. We discussed the relaxation mechanism and structure changes of TiO<sub>2</sub> suspensions and tried to find out how particle concentrations and TiO<sub>2</sub> polymorphs influenced the dielectric properties and structures of ER suspensions. Moreover, according to the modified polarization model, effect dielectric mismatch parameter,  $\beta_{eff}$ , was calculated and the reason of weak ER activity for pure TiO<sub>2</sub>-based ER suspensions was also discussed.

### Materials and methods

Materials and preparation of ER suspensions

Three samples of commercial  $TiO_2$  particles available from Aladdin Chemistry Co. Ltd. were used for preparation of the suspensions. Some properties of used particles are listed in Table 1.

| Table 1 | Physical | properties o | f TiO <sub>2</sub> | particles |
|---------|----------|--------------|--------------------|-----------|
|---------|----------|--------------|--------------------|-----------|

| Type of TiO <sub>2</sub> | Average grain<br>diameter (nm) | Surface<br>treatment |
|--------------------------|--------------------------------|----------------------|
| Rutile, hydrophilic      | 100                            | Silica               |
| Anatase, hydrophilic     | 100                            | Silica               |
| Mixed (rutile + anatase) | 100                            | Silica               |

Rutile and anatase are two different polymorphs of TiO<sub>2</sub>. They all belong to tetragonal system but with different lattice parameters: a = 4.575 Å and c = 2.987 Å for rutile and a = 3.771 Å and c = 9.688 Å for anatase (Labat et al. 2007). All particles were further dehydrated in a vacuum at 120 °C for 12 h. The methyl silicone oil (viscosity  $\eta = 350 \pm 8$  mPa s, density  $\rho = 0.965 - 0.975$  g cm<sup>-3</sup> at 25 °C) was dried before being used. Suspensions at series concentrations (1-40 wt%) for these three types of TiO<sub>2</sub> were prepared by incorporating the powders into the silicone oil by stirring with a Heidolph Diax-900 stirrer and then sonicating in an ultrasound bath for 2 min prior to dielectric measurement. In "Results and discussion" section, because the qualitative or quantitative equations we used are all related to particle volume fraction, we also calculated the volume fraction, and the volume fractions of TiO<sub>2</sub> in these suspensions were 0.25-19 vol%.

#### Dielectric measurement

Dielectric measurements were carried out with an HP 4294A Precision Impedance Analyzer (Agilent Technologies) which covers a frequency range of 40 Hz to 110 MHz and was controlled by a personal computer. The amplitude of the applied alternating field was 500 mV. The measurement temperature was  $20 \pm 0.1$  °C. A dielectric cell with parallel stainless steel electrodes was employed to load the samples. The distance between the electrodes is 0.45 mm. All the experimental data were corrected for errors arising from stray capacitance ( $C_r$ ), the cell constant ( $C_l$ ), and residual inductance  $L_r$ . They are 0.64 pF, 0.24 pF, and 1.84E-7 (in farads per square siemens), respectively, determined with water, ethanol, and air.

The measured experimental data, capacitance  $C_x$  and conductance  $G_x$ , were corrected by using the following equations (Schwan 1963):

$$C_{\rm s} = \frac{C_{\rm x} \left( 1 + \omega^2 L_{\rm r} C_{\rm x} \right) + L_{\rm r} G_{\rm x}^2}{\left( 1 + \omega^2 L_{\rm r} C_{\rm x} \right)^2 + (\omega L_{\rm r} G_{\rm x})^2} - C_{\rm r}$$
(1)

$$G_{\rm s} = \frac{G_{\rm x}}{\left(1 + \omega^2 L_{\rm r} C_{\rm x}\right)^2 + (\omega L_{\rm r} G_{\rm x})^2} \tag{2}$$

where  $\omega$  ( $\omega = 2\pi f$ , where f is the measurement frequency) is the angular frequency and the subscripts x and s denote

the directly measured and modified values, respectively. The obtained data of capacitance  $C_s$  and conductance  $G_s$  at each frequency were converted to permittivity and conductivity, using the following equations:  $\varepsilon = C_s/C_1$  and  $\kappa = G_s \varepsilon_0/C_1$  ( $\varepsilon_0$  (= 8.8541 × 10<sup>-12</sup> F/m) is the vacuum permittivity).

The dielectric response of a system in an applied electric field can be characterized by the complex permittivity  $\varepsilon^*$  which is defined as (Van Beek 1967)

$$\varepsilon^*(\omega) = \varepsilon(\omega) - j\frac{\kappa(\omega)}{\varepsilon_0\omega} = \varepsilon(\omega) - j\varepsilon''(\omega) - j\frac{\kappa_l}{\varepsilon_0\omega}$$
(3)

where  $\varepsilon(\omega)$  and  $\kappa(\omega)$  are the frequency-dependent real part of complex permittivity and complex conductivity, respectively, of the TiO<sub>2</sub> suspensions mentioned above, and  $j = (-1)^{1/2}$ .  $\kappa_1$  is the low-frequency limit of conductivity (dc conductivity) and can be read directly from low-frequency plateau in  $\kappa \sim f$  plot.  $\varepsilon''(\omega)$  is the dielectric loss:

$$\varepsilon'' = \frac{\kappa(\omega) - \kappa_1}{\varepsilon_0 \omega}.$$
(4)

Contribution of dc conductivity always causes electrode polarization in dielectric spectra. However, for some system, such as particles disperse in non-conductivity continuous phase, electrode polarization in dielectric spectra is not distinct and the dc conductivity  $\kappa_1$  is negligible. In this case, Eq. 4 can be simplified as

$$\varepsilon'' = \frac{\kappa(\omega)}{\varepsilon_0 \omega}.$$
(5)

Determination of dielectric parameters from dielectric spectra

In the present work, the Cole–Cole equation including two Cole–Cole terms was employed (Cole and Cole 1941):

$$\varepsilon^* = \varepsilon_{\rm h} + \frac{\Delta \varepsilon_{\rm l}}{1 + (j\omega\tau_{\rm l})^{\alpha_{\rm l}}} + \frac{\Delta \varepsilon_{\rm h}}{1 + (j\omega\tau_{\rm h})^{\alpha_{\rm h}}} \tag{6}$$

where  $\varepsilon_h$  is the high-frequency limits of permittivity. The subscripts l and h denote the low- and high-frequency relaxation modes, respectively.  $\Delta \varepsilon$ ,  $\tau$  ( $\tau = 1/2\pi f_0$ , where  $f_0$  is the characteristic relaxation frequency), and  $\alpha(0 < \alpha \le 1)$  are the dielectric increment, relaxation time, and Cole–Cole parameter indicating the distribution of relaxation time of each relaxation mode, respectively.  $\Delta \varepsilon_1 = \varepsilon_1 - \varepsilon_m$  and  $\Delta \varepsilon_h = \varepsilon_m - \varepsilon_h$ , where  $\varepsilon_1$  and  $\varepsilon_m$  are low- and middle-frequency limits of permittivity, individually.

The dielectric parameters  $\Delta \varepsilon$ ,  $\tau$ , and  $\alpha$  characterizing the dielectric behaviors of the suspensions can be obtained by fitting the Cole–Cole empirical Eq. 6 to the experimental data. The uncertainties of fitting process are of the order of  $\pm 1$  to 2 %.

Moreover, the middle-frequency limits of conductivity,  $\kappa_{\rm m}$ , was calculated using the following equation derived based on the reference Hanai et al. (1977):

$$\kappa_{\rm m} = (\varepsilon_{\rm l} - \varepsilon_{\rm m}) \, 2\pi f_{0\rm l} \varepsilon_0 + \kappa_{\rm l}. \tag{7}$$

Dielectric model and determination of phase parameters

Figure 1 describes the dielectric model of spherical particles (radius *R*, complex permittivity  $\varepsilon_p^*$ , and complex conductivity  $\kappa_p^*$ ) dispersed in a continuous medium ( $\varepsilon_a^* \kappa_a^*$ ) to form a whole suspension system with  $\varepsilon^*$  and  $\kappa^*$ .  $\phi$  is the volume fraction of particles.  $\varepsilon_p^*$ ,  $\kappa_p^*$ ,  $\varepsilon_a^*$ , and  $\kappa_a^*$  are the parameters of constituent phase, i.e., so-called phase parameters.

The interfacial polarization of spherical particle suspensions can be well described by the Hanai's equation (Hanai et al. 1977):

$$\left(\frac{\varepsilon^* - \varepsilon_p^*}{\varepsilon_a^* - \varepsilon_p^*}\right) \left(\frac{\varepsilon_a^*}{\varepsilon^*}\right)^{1/3} = 1 - \phi.$$
(8)

After separating the real and image parts of Eq. 8, the phase parameters  $\varepsilon_p$ ,  $\varepsilon_a$ ,  $\kappa_p$ , and  $\kappa_a$  are related to the dielectric parameters  $\varepsilon_1$ ,  $\varepsilon_m$ ,  $\kappa_1$ , and  $\kappa_m$  as

$$\left(\frac{\varepsilon_{\rm m} - \varepsilon_{\rm p}}{\varepsilon_{\rm a} - \varepsilon_{\rm p}}\right) \left(\frac{\varepsilon_{\rm a}}{\varepsilon_{\rm m}}\right)^{1/3} = 1 - \phi \tag{9}$$

$$\varepsilon_{l}\left(\frac{3}{\kappa_{l}-\kappa_{p}}-\frac{1}{\kappa_{l}}\right)=3\left(\frac{\varepsilon_{a}-\varepsilon_{p}}{\kappa_{a}-\kappa_{p}}+\frac{\varepsilon_{p}}{\kappa_{l}-\kappa_{p}}\right)-\frac{\varepsilon_{a}}{\kappa_{a}}$$
(10)

$$\kappa_{\rm m} \left( \frac{3}{\varepsilon_{\rm m} - \varepsilon_{\rm p}} - \frac{1}{\varepsilon_{\rm m}} \right) = 3 \left( \frac{\kappa_{\rm a} - \kappa_{\rm l}}{\varepsilon_{\rm a} - \varepsilon_{\rm p}} + \frac{\kappa_{\rm l}}{\varepsilon_{\rm m} - \varepsilon_{\rm p}} \right) - \frac{\kappa_{\rm a}}{\varepsilon_{\rm a}}$$
(11)

$$\left(\frac{\kappa_{\rm l}-\kappa_{\rm p}}{\kappa_{\rm a}-\kappa_{\rm p}}\right)\left(\frac{\kappa_{\rm a}}{\kappa_{\rm l}}\right)^{1/3} = 1-\phi.$$
(12)

Details and procedural calculations for the Eqs. 8-12 are described elsewhere (Zhao et al. 2002; Hanai et al. 1977), by which the phase parameters for all the systems were obtained.

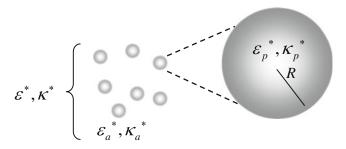


Fig. 1 Dielectric model of the suspensions

#### **Results and discussion**

Dielectric spectra and relaxation mechanism of TiO<sub>2</sub>-based ER suspensions

Dielectric spectra of  $TiO_2$ -based ER suspensions with different particle concentrations

Figure 2 is the three-dimensional representations of the dependence of particle concentrations ranging from 1 to 40 wt% on dielectric loss spectra for rutile TiO2-based ER suspensions. From Fig. 2, it is clear that a dielectric relaxation with a distribution at about  $10^3-10^4$  Hz can be observed and the relaxation shifts to a higher frequency range slightly with the increase of particle concentrations. The relaxation strength is also increased with particle concentrations. In order to confirm the mechanism of relaxations that occur in distributed dielectric spectra, we have tried different functions. We found that a deviation exists in high-frequency range no matter what type of function, single C-C function or single HN function (Havriliak and Negami 1967; Schönhals et al. 2009), is adopted to fit the spectra, indicating that some sub-relaxations exist in high frequency. Therefore, the two Cole–Cole functions (Eq. 6) were used to fit the dielectric data. Figure 3 is a sample of the best fitting of real part and imaginary part of permittivity for rutile TiO<sub>2</sub> suspension at 25 wt%. From Fig. 3b, it is obvious that within the investigated frequency range, the main relaxation consists of two sub-relaxations

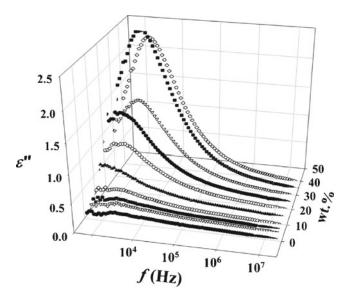


Fig. 2 Three-dimensional representations of the dependence of particle concentrations ranging from 1 to 40 wt% on dielectric loss spectra for rutile TiO<sub>2</sub> suspensions at 20 °C. The axis of frequency is logarithmic

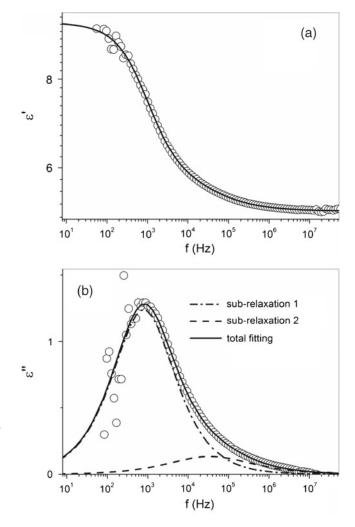


Fig. 3 Real part (a) and imaginary part (b) of rutile  $TiO_2$  suspension at 25 wt%. The experimental data are indicated by *open circles* and the *solid line* is the best fit to Eq. 6

called sub-relaxation 1 and sub-relaxation 2 from low- to high-frequency, respectively, and the dielectric increment of the sub-relaxation 1 is significantly more than that of sub-relaxation 2.

# Dielectric spectra of $TiO_2$ -based ER suspensions with different $TiO_2$ polymorphs

Figure 4 shows the frequency dependences of permittivity (a) and dielectric loss (b) for rutile (open squares), anatase (open circles), and mixed (open triangles) TiO<sub>2</sub> suspensions. From Fig. 4, it can be seen that the relaxation behaviors for three polymorphs of TiO<sub>2</sub> suspensions are different. The dielectric increment  $\Delta \varepsilon$ , relaxation frequency  $f_0$ , dielectric loss  $\varepsilon''$  of the three suspensions all follow the order of rutile > mixed > anatase.

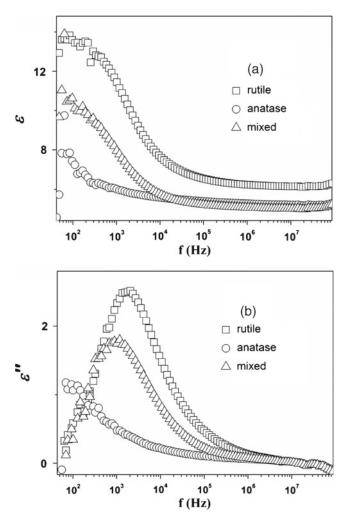


Fig. 4 Frequency dependences of permittivity (a) and dielectric loss (b) for rutile (*open squares*), anatase (*open circles*), and mixed (*open triangles*) TiO<sub>2</sub> suspensions. The particle concentration is 35 wt%

# The mechanisms of high- and low-frequency dielectric relaxations

It is well known that the Maxwell–Wagner interface polarization plays an important role to induce forces between particles and it is the essential reason of ER effect (Hao et al. 2001; Parthasarathy and Klingenberg 1996). Therefore, to discuss the ER effect of fluid, it is necessary to clarify the mechanisms of relaxations observed in our study. As a typical collide suspension, the observed relaxation may be attributed to many relaxation mechanisms. The most likely mechanisms that will be considered are the Maxwell– Wagner (MW) polarization (Hanai et al. 1977) and counterion polarization (i.e., polarization of electric double layer) (Dukhin and Shilov 1974). For the suspensions of the particle disperse in water, the relaxation caused by polarization of an electric double layer usually appears around kilohertz, whereas MW polarization usually occurs at about

 $10^4$ – $10^8$  Hz. However, in our studied systems, no salts are added in the suspensions and the continuous phase is oil. Comparing with polarity of water, the significant decrease of polarity of silicon oil leads to a decrease of dissociated charges on particle surfaces. Thus, complete electric double layer could not form around the whole particle. In other words, counterion polarization can be distinguished from the two relaxations observed in our work. Many studies have found that the relaxation caused by the MW polarization usually appears around  $10^2 - 10^5$  Hz (Hao et al. 2001) when particles disperse in silicon oil. Therefore, the lowfrequency relaxation around kilohertz can be considered to be caused by MW polarization. On the other hand, concerning the relaxation mechanism of higher frequency shown in Fig. 3, it may be interpreted as a new polarization caused intrinsically by the charging of the particle surface: when a particle was dispersed in a non-aqueous medium without added salts, the functional groups on the surface of particles will interact with the molecules of the medium and the charges on the functional groups are dissociated (Kitahara 1984). In our study, because the surface of  $TiO_2$  particle had been treated with silica and gained active -OH group, when the particles were dispersed in silicone oil medium, the surface of particles will dissociate counterions such as OH<sup>-</sup>. The dissociated ions are bound around the fixed charge and form ion pair with the fixed charges on TiO<sub>2</sub> surfaces. The fluctuation of the ion pair under ac field gave rise to the high-frequency relaxation around 0.1 MHz. Hereinafter, we will explain the mechanisms of the two relaxations with dielectric parameters in details.

Figure 5 shows the dependence of volume fraction of particles on relaxation time of low- (filled squares) and high- (open circles) frequency relaxations for rutile  $TiO_2$  suspensions. It can be clearly seen that the relaxation time of low frequency is inversely proportional to particle concentrations. According to MW interface polarization theory, the

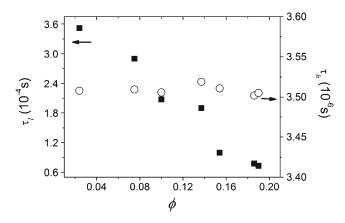


Fig. 5 Dependence of volume fraction of particles on relaxation time of low- (*filled squares*) and high- (*open circles*) frequency relaxations for rutile  $TiO_2$  suspensions

relaxation time can be estimated by the following equation (Hanai et al. 1977):

$$\tau = \varepsilon_0 \frac{\left(\frac{2+\phi}{1-\phi}\right)\varepsilon_a + \varepsilon_p}{\left(\frac{2+\phi}{1-\phi}\right)\kappa_a + \kappa_p}.$$
(13)

Although we do not know the accurate values of  $\kappa_p$  now, according to literatures (Wang et al. 2007), the value of  $\varepsilon_p$  for rutile TiO<sub>2</sub> and the value of  $\varepsilon_a$  can be gained: they are ~100 and ~3, respectively. It means  $\varepsilon_p \gg \left(\frac{2+\phi}{1-\phi}\right)\varepsilon_a$ . Therefore, Eq. 13 can be simplified as

$$\tau = \varepsilon_0 \frac{\varepsilon_p}{\left(\frac{2+\phi}{1-\phi}\right)\kappa_a + \kappa_p}.$$
(14)

From Eq. 14, it is clear that the relaxation time is inversely proportional to the volume fraction,  $\phi$ , of particle, being consistent with the result of Fig. 5. It is strongly suggested that the low-frequency relaxation is due to the interface polarization. With regard to the relaxation mechanism of high frequency, quite other than that at low frequency should be taken into account. From Fig. 5, it is also clear that relaxation time is almost independent with particle concentrations. It may also be considered to be caused by the permanent dipole moment of the silicone oil molecule. However, the relaxations of silicone oil do not appear in the frequency range of our study. As discussed above, the highfrequency relaxation around 0.1 MHz is considered to be a fluctuation of ion pair under an ac field. The relaxation time caused by fluctuation of ion pair is not very sensitive to volume fraction  $\phi$ .

Figure 6 shows the dependence of volume fraction of particles on special dielectric increments  $\Delta \varepsilon / \phi$  of low- (a) and high- (b) frequency relaxations for rutile (open squares), anatase (open circles), and mixed (open triangles) TiO<sub>2</sub> suspensions. The  $\Delta \varepsilon / \phi$  indicates the relaxation strength of suspensions of particles per unit volume. From Fig. 6a, it can be seen that the special dielectric increments of low-frequency relaxation,  $\Delta \varepsilon_l / \phi$ , are roughly independent with volume fraction and the values of  $\Delta \varepsilon_l / \phi$  for the three types of TiO<sub>2</sub> suspensions are different from one another.

According to MW interface polarization theory (Hanai et al. 1977), the dielectric increment for a suspension can be given by

$$\Delta \varepsilon = 9\phi \frac{\left(\varepsilon_{\rm p}\kappa_{\rm a} - \varepsilon_{\rm a}\kappa_{\rm p}\right)^2 (1-\phi)}{\left[(1-\phi)\varepsilon_{\rm p} + (2+\phi)\varepsilon_{\rm a}\right] \left[(1-\phi)\kappa_{\rm p} + (2+\phi)\kappa_{\rm a}\right]^2}.$$
(15)

Because the values of volume fraction of this study are small, Eq. 15 can be reexpressed as

$$\Delta \varepsilon / \phi = 9 \frac{\left(\varepsilon_{\rm p} \kappa_{\rm a} - \varepsilon_{\rm a} \kappa_{\rm p}\right)^2}{\left(\varepsilon_{\rm p} + 2\varepsilon_{\rm a}\right) \left(\kappa_{\rm p} + 2\kappa_{\rm a}\right)^2}.$$
(16)

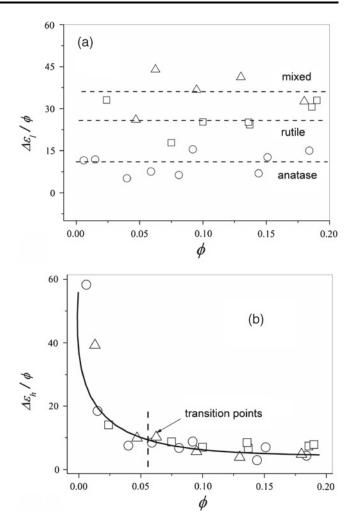


Fig. 6 Dependence of volume fraction of particles on special dielectric increments of low- (a) and high- (b) frequency relaxations for rutile (*open squares*), anatase (*open circles*), and mixed (*open triangles*) TiO<sub>2</sub> suspensions. The *lines* or *dash line* are drawn to guide the eyes

Equation 16 shows that the special dielectric increment,  $\Delta \varepsilon / \phi$ , is determined by the permittivity,  $\varepsilon_p$  and  $\varepsilon_a$ , and the conductivity,  $\kappa_p$  and  $\kappa_a$ , of suspended particles and continuous aqueous medium and the values of  $\Delta \varepsilon / \phi$  should be approximately independent with volume fraction  $\phi$ . This is in agreement with the result shown in Fig. 6a.

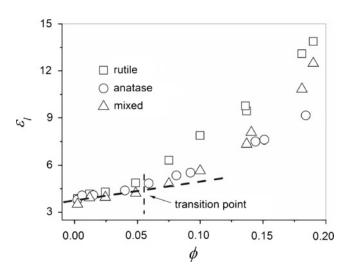
About the special dielectric increments of high-frequency relaxation,  $\Delta \varepsilon_h / \phi$ , its dependence on  $\phi$  is completely different from that of low-frequency relaxation as shown in Fig. 6b: the dependence has almost nothing to do with TiO<sub>2</sub> polymorphs. This indicates that the relaxation mechanism of high frequency is different from that of low-frequency relaxation in a new way, supporting the conclusion on highfrequency relaxation mechanism discussed above. From another perspective, because the surface of TiO<sub>2</sub> used in this work all gained -OH due to surface treatment, all the TiO<sub>2</sub> particles have almost the same surface properties, resulting in the generation of the same or similar dissociated and fixed charges. Therefore, the conclusion that the mechanism of high frequency is independent with  $TiO_2$  polymorphs is reasonable.

As for the change of  $\Delta \varepsilon_h / \phi$  with increasing  $\phi$ , we may have the following interpretations: As volume fraction of particles increased, the aggregation and interaction between nanoparticles may lead to the decrease of the number of effect dissociated charges per unit volume; thus, the values of  $\Delta \varepsilon / \phi$  are decreased. However, the decreases slow down after  $\phi$  is about 0.05, suggesting that a more complex structure such as networks has formed. The discussion detail of structure change of suspensions will be stated below.

## Structure changes of TiO2-based ER suspensions

During the preparation of TiO<sub>2</sub> suspensions, it can be observed that the state of suspensions transform from liquidlike to a solid-like as particle volume fraction increased. This critical volume fraction  $\phi_c$  of phase transition is about 0.05, which coincides with the point observed in Fig. 6b. This phenomenon suggests that the structure of the suspensions has undergone some changes, such as aggregation and formation of chain-like or network structures by particles. And the structure changes can be detected by dielectric properties.

Figure 7 shows the dependence of volume fraction of particles on limiting permittivity at low-frequency  $\varepsilon_1$  for rutile (open squares), anatase (open circles), and mixed (open triangles) TiO<sub>2</sub> suspensions. From Fig. 7, it can be seen that  $\varepsilon_1$  increases with  $\phi$  over the particle concentration range of



**Fig. 7** Dependence of volume fraction of particles on limiting permittivity at low frequency for rutile (*open squares*), anatase (*open circles*), and mixed (*open triangles*) TiO<sub>2</sub> suspension. The *dash lines* are drawn to guide the eyes

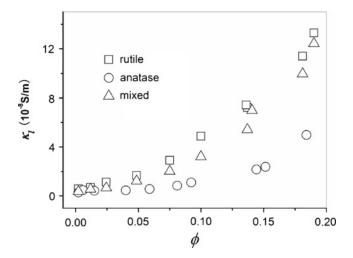
this work and there is a transition point near  $\phi_c \approx 0.05$  for all types of TiO<sub>2</sub> suspensions in this concentration range. This suggests that structures or interactions between particles must undergo profound changes around this volume fraction.

In order to explain the transition point of low-frequency permittivity in Fig. 7, a formula (Grosse and Shilov 2007) (Eq. 17) describing the relation between the low-frequency permittivity and volume fraction of particles of a colloid system was employed:

$$\varepsilon_1 = \varepsilon_a (1 + 3\phi D) \tag{17}$$

where D is the dipolar coefficient and the definitions of  $\varepsilon_1$ ,  $\varepsilon_{a}$ , and  $\phi$  are all the same with those defined above. According to Eq. 17, the low-frequency permittivity  $\varepsilon_1$  should linearly increase with  $\phi$ , being consistent with the dependence of  $\phi$  on  $\varepsilon_1$  before or after the transition point  $\phi_c$ (critical volume fraction) as can be seen in Fig. 7. It should be noted here that there are different slopes before and after  $\phi_{\rm c}$ . This indicates that dipolar coefficient D is different before and after  $\phi_c$ . Considering the fact that the dipolar coefficient D is related to the construction or structure of the colloid system, the changes of D may be ascribed to the aggregation and formation of chain-like or network structures by particles. It should be stated that the critical volume fraction  $\phi_c$  of typical spherical particle suspensions is about 0.494 (Cheng et al. 1999). Compared to the typical suspension,  $\phi_c$  obtained in this work is very small. This may be attributed to the size and the anisotropic of particles in the suspension. The anisotropic of the particles comes from the fractal-like aggregated clusters (Balberg et al. 1984).On the other hand, the small  $\phi_c$  also may be due to high surface energy of nanoparticles. This can be interpreted by the concept of "jamming" (Liu and Nagel 1998). Jamming is a phenomenon to describe phase transition from a liquidlike state to a solid-like state as volume fraction increases. According to the jamming phase diagram (Trappe et al. 2001), "jamming transition" of suspensions will occur at low volume fraction when energy is high. However, jamming may cause a negative effect on ER activity, because in practical application, ER fluid should be kept in a liquid-like state when electric field is absent.

Figure 8 shows the dependence of volume fraction of particles on limiting conductivity  $\kappa_1$  at low frequency for rutile (open squares), anatase (open circles), and mixed (open triangles) TiO<sub>2</sub> suspensions. It is obvious that Fig. 8 gave a similar variation trend of  $\kappa_1 \sim \phi$  curve with that of  $\varepsilon_1 \sim \phi$ curve, i.e.,  $\kappa_1$  increases with  $\phi$  over the particle concentration range and the rate of the increase is different before and after  $\phi \approx 0.05$ . A concept, so-called "percolation" (Safran et al. 1995; Stauffer 1985), is always referred to interpret the influence of volume fraction of particles on physical properties of colloid. According to the percolation theory, a



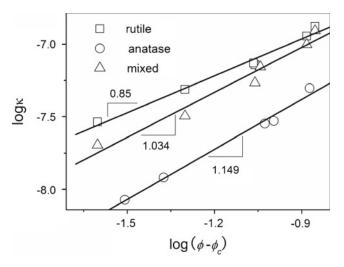
**Fig. 8** Dependence of volume fraction of particles on limiting conductivity at low frequency for rutile (*open squares*), anatase (*open circles*), and mixed (*open triangles*) TiO<sub>2</sub> suspensions

universal relationship between the conductivity and volume fraction of particles can be expressed as (Stauffer 1985)

$$\kappa \propto (\phi - \phi_{\rm c})^t \quad \text{at} \quad \phi > \phi_{\rm c}$$
 (18)

where t is the critical exponent, depending on the topological dimensionality, d, of the disordered system. According to the percolation theory, the value for t is 1.3 and 2.0 in two dimensions (d = 2) and three dimensions (d = 3), respectively (Hunt and Ewing 2009). From Eq. 18, we can obtain the values of t and the fitting results are shown in Fig. 9.

Figure 9 gave us the values of the critical exponent t: 0.850 for rutile, 1.034 for mixed, and 1.149 for anatase TiO<sub>2</sub> suspensions. We note that the values of t for the three polymorphs of TiO<sub>2</sub> suspensions are all inconsistent with and smaller than the theoretical values (either 1.3 for



**Fig. 9** Log–log plot of the conductivity vs.  $(\phi - \phi_c)$  for rutile (*open squares*), anatase (*open circles*), and mixed (*open triangles*) TiO<sub>2</sub> suspensions. The *solid line* is the best fit to Eq. 18

d = 2 or 2.0 for d = 3). This indicates that the percolation theory is not valid for TiO<sub>2</sub> suspensions. This is probably due to the non-conductivity properties of TiO<sub>2</sub> particles. Here, we explained as follows: The phenomenon of conductance percolation always occurs in binary mixtures containing conductor and insulator. In such systems, conductive particles can form chain-like or network structures after a critical volume fraction. Chains or network structures supply ion transfer channels, resulting in a sharp increase of conductivity and the universal relationship, i.e., Eq. 18, between the conductivity and particle volume fraction. In the present work, TiO<sub>2</sub> particles and silicon oil are all non-conductive. Therefore, although particles form aggregate or chain-like structures, the inherent non-conductivity properties of particles cannot generate significant conductance percolation phenomenon. However, the values of t for anatase TiO<sub>2</sub> suspension are close to the 1.3, suggesting that the anatase TiO<sub>2</sub> particles may form two-dimensional chain-like or network aggregation.

# Phase parameters and effective dielectric mismatch parameters of $TiO_2$ suspensions

#### Phase parameters of TiO<sub>2</sub> suspensions

The phase parameters for all the systems were obtained by means of Hanai's method and Eq. 8 described in "Dielectric model and determination of phase parameters". Some of the obtained phase parameters are listed in Table 2. In Table 2,  $\beta_d$  and  $\beta_c$  are dielectric and conductivity mismatch parameters, respectively. Detailed calculation process and discussion of  $\beta_d$  and  $\beta_c$  will be interpreted in "Effective dielectric mismatch parameters and ER effect of TiO<sub>2</sub> suspensions".

Figure 10 shows the dependences of volume fraction of particles on the permittivity (a) and conductivity (b) for rutile, mixed, and anatase TiO<sub>2</sub> suspensions. From Fig. 10, it is clear that both the values of permittivity  $\varepsilon_p$  and conductivity  $\kappa_p$  of particle are in the order of rutile > mixed > anatase at any  $\phi$ . Generally speaking, according to literature (Wang et al. 2007, 2010; Yang et al. 2006; Lee et al. 1999), the permittivity of TiO<sub>2</sub> particle in suspension is always influenced by many factors including its topography, and its

 Table 2
 Dielectric parameters and mismatch parameters for 25 wt%

 TiO2 suspensions
 TiO2 suspensions

| TiO <sub>2</sub><br>polymorph | ε <sub>p</sub> | $\kappa_{\rm p}({\rm S/m})$ | ε <sub>a</sub> | $\kappa_{\rm a}({\rm S/m})$ | $\beta_{\rm d}^2$ | $\beta_{\rm c}^2$ |
|-------------------------------|----------------|-----------------------------|----------------|-----------------------------|-------------------|-------------------|
| Rutile                        | 105            | 2.50E-7                     | 3.50           | 5.20E-8                     | 0.823             | 0.313             |
| Anatase                       | 47.1           | 3.06E-8                     | 3.50           | 1.01E-8                     | 0.649             | 0.163             |
| Mixed                         | 65.7           | 1.02E-7                     | 3.50           | 5.01E-8                     | 0.732             | 0.0663            |

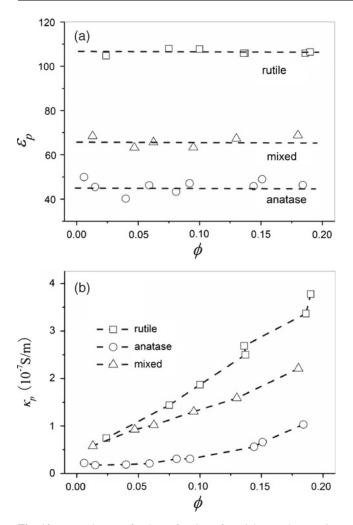


Fig. 10 Dependences of volume fraction of particles on the permittivity (a) and conductivity (b) for rutile (*open squares*), mixed (*open triangles*), and anatase (*open circles*)  $TiO_2$  suspensions

values reported in different literatures are different from one another. As for the  $\varepsilon_p$  obtained in this work, it is almost independent with volume fraction  $\phi$  of particles, indicating that  $\varepsilon_{\rm p}$  is determined mainly by the inherent property of particles. It should be noticed here that the electric field strength used in dielectric measurement is very small. When particles, however, are under a strong field, for instance, when the suspension is applied as an ER fluid, the situation is totally different. The strong local field and the interactions between particles may change the polarization and hence the permittivity of particles when  $\phi$  is high. On the other hand, the obtained conductivity  $\kappa_p$  increases with  $\phi$ . This may be due to the increase in the numbers of ion pairs between dissociated counterions and fixed charges on particle surfaces with  $\phi$ . More ion pairs fluctuated on the surface of particles under electric field, which increases the effective conductivity of particles.

In the following section, the calculation of the effective dielectric mismatch parameters based on phase parameters and the ER effect of  $TiO_2$  suspensions will be discussed.

# Effective dielectric mismatch parameters and ER effect of $TiO_2$ suspensions

As mentioned previously, the ER effect of a fluid is due to the formation of chain-like structure by particles (Winslow 1949). The polarization model is the most acceptable mechanism to explain the formation of chain-like structure and is applied by many studies. According to this model, ER effect is contorted by dielectric mismatch between the particles and continuous medium of fluid. Under a dc electric field, particles in suspension will be polarized to generate a force between neighboring particles; the force, F, can be expressed as (Parthasarathy and Klingenberg 1996; Espin et al. 2007)

$$F = -12\pi\varepsilon_0\varepsilon_a a^2\beta_d^2 E^2 \left(\frac{a}{r}\right)^4 \left[ (3\cos^2\theta - 1)\,\widehat{e}_r + (\sin\,2\theta)\widehat{e}_\theta \right]$$
(19)

where *a* is the radius of particle and *r* is the distance between two particles.  $\theta$  is the angle between the line connecting the spheres and the field direction,  $\hat{e}_r$  and  $\hat{e}_{\theta}$  are the unit vectors in *r* and  $\theta$  direction, respectively.  $\beta$  is the dielectric mismatch parameter:

$$\beta_{\rm d} = \frac{\varepsilon_{\rm p} - \varepsilon_{\rm a}}{\varepsilon_{\rm p} + \varepsilon_{\rm a}}.\tag{20}$$

According to Eq. 19, the force, *F*, is in proportion to  $\beta_d^2$ . Therefore, the higher the  $\beta_d^2$ , the stronger the interaction force is. The stronger interaction force will produce better ER effect. The values  $\beta_d^2$  of TiO<sub>2</sub> suspensions swing between 0.6 and 0.9 (see Table 2). This suggests a good ER activity for TiO<sub>2</sub> suspensions. However, rheological studies (Yin and Zhao 2006; Wang et al. 2007) have found that the ER activity of pure TiO<sub>2</sub> is very weak. This shows that the polarization model is not valid for pure TiO<sub>2</sub> suspensions. To explain the particularity of TiO<sub>2</sub>-based ER suspensions, effective dielectric mismatch (Parthasarathy and Klingenberg 1996; Espin et al. 2007), which considers the effect of conductivity of constituents of suspensions and frequency of electric field on dielectric mismatch, was employed:

$$\beta_{\rm eff}^2 = \frac{\beta_{\rm c}^2 + \beta_{\rm d}^2 \,(\omega \tau_{\rm MW})^2}{1 + (\omega \tau_{\rm MW})^2} \tag{21}$$

where  $\beta_c \left( = \frac{\kappa_p - \kappa_a}{\kappa_p + 2\kappa_a} \right)$  is the conductivity mismatch,  $\beta_d = \frac{\varepsilon_p - \varepsilon_a}{\varepsilon_p + \varepsilon_a}$ , and  $\tau_{MW} = \varepsilon_0 \frac{\varepsilon_p + 2\varepsilon_a}{\kappa_p + 2\kappa_a}$  is the MW relaxation time. Combining the phase parameters ( $\varepsilon_p$ ,  $\kappa_p$ ,  $\varepsilon_a$ ,  $\kappa_a$ ) in

Combining the phase parameters ( $\varepsilon_p$ ,  $\kappa_p$ ,  $\varepsilon_a$ ,  $\kappa_a$ ) in Table 2 and Fig. 10, we can obtain a set data of  $\beta_c$ ,  $\beta_d$ , and  $\tau_{MW}$  at each particle volume fraction. Thus, in Eq. 21,  $\omega$  is the only independent variable for  $\beta_{\text{eff}}$ . Therefore, the dependence of effective dielectric mismatch,  $\beta_{\text{eff}}$ , on frequency of electric field can be calculated.

Figure 11 shows the calculation curves of  $\beta_{\text{eff}}^2$  as function of frequency of electric field for the suspensions of TiO<sub>2</sub> particle with different polymorphs. It can be seen that the values of  $\beta_{\text{eff}}^2$  for all TiO<sub>2</sub> suspensions are small in low-frequency range. As frequency increased,  $\beta_{\text{eff}}^2$  sharply increased and reached a new steady value at high-frequency range. The small values of  $\beta_{\rm eff}^2$  at low frequency indicate that when a very low frequency of external alternating field (under a few hertz), equivalent to a dc field, was applied to the suspension, the interaction force between the particles in suspension is not strong enough to form chain-like structures and the suspension cannot gain good ER activity. On the other hand, when the applied alternating field frequency is sufficiently high, the polarization of particles cannot follow the change of the field; as a result, the particles only become randomly distributed by small clusters (Espin et al. 2007; Wen et al. 2000). For this reason, although  $\beta_{\text{eff}}^2$  at high frequency is large enough to lead to strong interaction force between the particles, the randomly distributed clusters still decrease the ER activity because the particles cannot form chain-like structure between electrodes. Therefore, ER activity of pure TiO2 suspensions is poor as reported by experimental studies about ER activity of pure  $TiO_2$  (Yin and Zhao 2006; Wang et al. 2007). It should be noticed that at low frequency,  $\beta_{\text{eff}}^2$  approaches  $\beta_c^2$ , while at high frequency,  $\beta_{\text{eff}}^2$  goes to  $\beta_d^2$  (e.g., for rutile suspension,  $\beta_c^2 = 0.313$ ,  $\beta_d^2 = 0.813$ , at low frequency  $\beta_{\text{eff}}^2 = 0.312$ , at high frequency  $\beta_{\text{eff}}^2 = 0.822$ ). It means that ER effect is controlled by conductivity mismatch  $\beta_c^2$  at low frequency while the dielectric mismatch  $\beta_d^2$  at high frequency. From

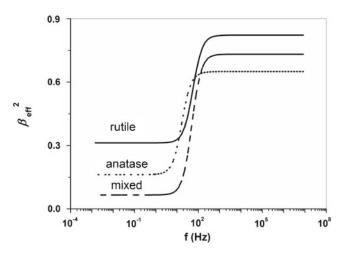


Fig. 11 Calculation curves of square of effective dielectric mismatch,  $\beta_{eff}^2$ , as function of frequency of electric field for TiO<sub>2</sub> suspensions with different TiO<sub>2</sub> polymorphs. The concentration of suspension is 25 wt%

Table 2, it can be seen that  $\beta_c^2$  is much smaller than  $\beta_d^2$  for the all suspensions of different TiO<sub>2</sub> polymorphs. In other words, the low value of  $\beta_c^2$  may be the critical factor to result in poor ER activity of TiO<sub>2</sub> suspensions. Therefore, to enhance ER activity of TiO<sub>2</sub>, improving the conductivity properties of TiO<sub>2</sub> should be preferred. The conductivity of pure TiO<sub>2</sub> crystals can be altered by many ways, such as mixing metals or ions (Yin and Zhao 2006), adding conducting polymers (Cheng et al. 2009), and enhancing mesoporous structures or surface properties (Yin and Zhao 2002, 2004, 2006; Wang et al. 2007) of particles.

Moreover, it is also clear from Fig. 11 that the values of  $\beta_{\text{eff}}^2$  for rutile TiO<sub>2</sub> suspensions are larger than that of anatase TiO<sub>2</sub> suspensions, indicating that rutile have better ER activity than anatase. Since most of TiO<sub>2</sub> used in literatures is anatase (Liu et al. 2010; Yin and Zhao 2006; Cheng et al. 2009; Wang et al. 2007), further rheological experimental confirmation is needed.

### Conclusion

Dielectric behaviors of  $TiO_2$ -based ER suspensions with different concentration of particles and different  $TiO_2$  polymorphs were investigated in the frequency range from 40 Hz to 110 MHz. Two relaxations in kilohertz and megahertz frequency range for all the studying systems were observed.

Through comparing the dependence of dielectric parameters of the two relaxations on volume fraction  $\phi$  of particles, the low-frequency relaxation around kilohertz and the high-frequency relaxation about 0.1 MHz were determined to be caused by interface polarization between the TiO<sub>2</sub> particle and silicone oil and the polarization of the ion pair, which form between dissociated counterions and fixed charges on TiO<sub>2</sub> surfaces, respectively. The dependence of low-frequency limiting permittivity  $\varepsilon_1$  on  $\phi$  shows that the dipolar coefficient D is related to the construction or structure of the colloid system and changes after critical volume fraction  $\phi_c \approx 0.05$ , indicating that chain-like or network structures are formed by particles after  $\phi_c$ . According to the percolation theory and the relationship between low-frequency limiting conductivity  $\kappa_1$  and  $\phi$  (Eq. 18), the obtained values of critical exponent t indicate that the percolation model is not available to TiO2 suspensions because of non-conductivity properties of TiO<sub>2</sub> particles. However, the values of t are close to 1.3, suggesting that the particles may form two-dimensional chain-like or network aggregation at least.

The phase parameters characterizing the electrical properties of dispersed particles in suspension were calculated by using Hanai's method. Furthermore, according to the modified polarization models, the effective dielectric mismatch parameter,  $\beta_{\text{eff}}$ , was calculated based on the obtained phase parameters. We found that the main reason for the weak ER activity of pure TiO<sub>2</sub>-based ER suspensions is due to the poor conductivity properties of TiO<sub>2</sub> crystals. Therefore, to enhance ER activity of TiO<sub>2</sub>, improving the conductivity properties of TiO<sub>2</sub> should be preferred. Moreover, by comparing with the values of  $\beta_{eff}^2$  between rutile and anatase, we found that rutile should have better ER activity than anatase. However, further rheological experimental confirmation is needed.

We have presented a set of experimental data and gain valuable parameters on the structure changes and electrorheological properties of  $TiO_2$ -based ER suspensions. The results supplied an actual example for predicting electrorheological properties of suspensions just by dielectric analysis.

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